



ACROSOFT SL

Marlic Medical Industries Co.
No.597, Aboureyhan Blvd. Eshtehard Industrial
City, Karaj - I R A N
Tel : 0261 777 3201 Fax : 0261 777 3986
Email : info@marlic.com Web site : www.marlic.com



ACROSOFT SL- Heat Cure For Soft Relining Acrylic Comply with ISO 10139-2

ACROSOFT SL is a soft heat cure acrylic material which is formulated as a denture liner for Use in patient with irritation of the denture bearing macusa, areas of severe undercuts, or congenital or acquired defects of palate. It can be used for used dentures or new one.

INSTRUCTION TO USE:

- 1- Make the mould from hard dental gypsum.
- 2- Using the sand paper disc, trim down the inner surface of denture in 1 to 1.5 mm depth and the edge of denture for 2-3 mm.

| Curing time | Amount of monomer | Amount of powder | Kind of reline | Dough time | Working time |
|------------------------|-------------------|------------------|----------------|------------|--------------|
| 30 min in boiled water | 1 ml | 1.25 gr | Soft | 10 min | 14 min |
| 30 min in boiled water | 1 ml | 2 gr | Nearly soft | 6 min | 7 min |

- 3- According to following table, pour the required amount of monomer into a clean mixing cup, add the proportional amount of powder and mix well for 30 sec., Close the door of cup. After cough time, the mixture is ready to use. Take the dough out of Cup, by Fingers for a few second to homogenize it and spread on Trimmed surface. Place the denture into mould and press it.

Note: the mould should be covered by plaster coating solution (**Acropars BF**).

- 4- After pressing, pack it in flask, and immerse the flask into boiling water bath. After 30 min. it may be placed in cold water.
- 5- Remove denture from the mould & polish the reline normally.

ACROSOFT SL powder must not be mixed with other acrylic powders. Also Acrosoft powder should only be mixed with Acrosoft liquid otherwise optimum results will not be assured.

Caution:

- 1- Highly flammable.
- 2- Irritating to eyes and respiratory system, may cause sensitization by skin contact.
- 3- Keep container in well ventilated place.
- 4- Keep away from source of ignition.
- 5- Store securely closed in a cool dry place.
- 6- Keep out of reach of children.
- 7- Do not empty to drains.

Rev. No : 0 Doc. No: ES706

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